



**PROCESS**

	John Wilson 734-243-8937 <a href="#">Monroe, MI</a>	Rick Kern 330-872-0914 <a href="#">Newton Falls, OH</a>	Jeff Kolbus 708-757-4570 <a href="#">Chicago Hts, IL</a>	Dan Crippen 586-498-0082 <a href="#">Warren, MI</a>	Denny Perrino 440-943-0094 <a href="#">Wickliffe, OH</a>
<b>Bar &amp; Tube Roll Straightening</b> min/max diameter min/max length (Dia dependent)	0.781" - 3.125" 10' - 38'	0.625" - 6.250" 10' - 40'	0.750" - 4.500" 10' - 30'	0.500" - 4.000" 12' - 45'	0.687" - 10.250" 10' - 45'
<b>Rounds &amp; Squares Gag Press Straighten</b>	n/a	n/a	n/a	Up to 4" Rd Max Dia. 72" Max Lgth	Rounds 2.000" - 13.500" Squares 2.000" - 12.000" 8' - 45'
<b>Turning/Peeling</b> maximum incoming diameter min/max finish diameter min/max length	2.125" 0.625" - 2.0625" 10' - 32'	4.625" 0.500" - 4.5" 10' - 36'	3.00" 0.563" - 2.937" 10' 6" - 29'6"	4.000" 0.500" - 3.938" 10' - 60'	10.999" .687"-10.600" 7'8" - 60'
<b>Polish/Burnish (after turn)</b> min/max finish diameter min/max length	0.625" - 2.0625" 10' - 32'	0.500" - 4.5" 10' - 35'	0.563" - 2.937" 10' 6" - 29'6"	0.500" - 3.938" 10' - 40'	.687" -10.600" 7'8" - 33' 6"
<b>Saw/Slug Cut</b> Inquire for specific cutting capabilities	<b>Bdl Cutting (50' max lgth)</b> 0.625" - 6.000"	<b>Bdl Cutting and Slugs/Shafts</b>	<b>Bdl Cutting and Slugs/Shafts</b>	<b>Bdl Cutting and Slugs/Shafts</b>	<b>Bdl Cutting and Slugs/Shafts</b>
<b>Shear to Length</b> min/max diameter min/max shear length min/max incoming length	n/a	n/a	n/a	0.595" - 1.500" 24" - 200"	n/a
<b>Decoil (coil to straight bar)</b> min/max diameter min/max finish length	n/a	n/a	.375" - .781" 10' - 25'	n/a	n/a
<b>Centerless Grinding</b> min/max diameter min/max length	n/a	0.625" - 5.00" 18" - 24'	n/a	n/a	0.500" - 3.375" 6' - 33'
<b>Machine Chamfer</b> min/max diameter min/max length	<b>Hand Chamfer Only</b>	0.625" - 2.250" 8' - 25'	n/a	<b>T&amp;P Only</b> 0.750" - 2.500" 10' - 31'	<b>Hand Chamfer Only</b>
<b>Grade Verification (Spectrometer)</b>	<b>Yes</b>	<b>Yes</b>	<b>Yes</b>	<b>Yes</b>	<b>Yes</b>
<b>Non-Destructive Testing (NDT)</b> <b>Eddy Current Inspection</b> min/max diameter min/max length	0.750" - 3.250" 10' - 38'	0.625" - 5.125" 10' - 35'	0.750" - 3.437" 10' - 30'	0.550" - 3.000" 8' - 40'	.700" - 5.250" 12' - 60'
<b>Ultrasonic Inspection</b> min/max diameter min/max length	0.750" - 3.500" 10' - 38'	0.625" - 5.125" 10' - 35'	0.625"-1.938" 10-30'	0.625" - 3.000" 8' - 39'	.700" - 3.750" 12' - 60'
	<b>Magnetic Particle Inspection</b>	<b>Magnetic Particle Inspection</b>	<b>Magnetic Particle Inspection</b>	<b>Magnetic Particle Inspection</b>	<b>Magnetic Particle Inspection</b>

INCOMING BUNDLE WEIGHTS - Newton Falls, Chicago Hts. & Wickliffe 5 Tons - Monroe, Warren 10 Tons  
PARTS INSPECTION SERVICES: All BPC facilities are capable of performing inspections inhouse or in the field

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